

# European technical assessment

MKT Nailanchor N  
for use in concrete

valid for

**Nail anchor**

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Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-11/0240**  
**of 7 May 2015**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

MKT Nail Anchor N

Product family  
to which the construction product belongs

Load controlled expansion anchor for multiple use for  
non-structural applications in  
concrete

Manufacturer

MKT  
Metall-Kunststoff-Technik GmbH & Co. KG  
Auf dem Immel 2  
67685 Weilerbach  
DEUTSCHLAND

Manufacturing plant

MKT  
Metall-Kunststoff-Technik GmbH & Co. KG  
Auf dem Immel 2  
67685 Weilerbach  
DEUTSCHLAND

This European Technical Assessment  
contains

10 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Guideline for European technical approval of "Metal  
anchors for use in concrete", ETAG 001 Part 6: "Anchors  
for multiple use for non-structural applications", August  
2010,  
used as European Assessment Document (EAD)  
according to Article 66 Paragraph 3 of Regulation (EU)  
No 305/2011.

**European Technical Assessment**

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## Specific part

### 1 Technical description of the product

The MKT Nail Anchor N is an anchor made of galvanised steel, stainless steel (marking "A4") or high corrosion resistant steel 1.4529/1.4565 (marking "HCR") which is pushed into a drilled hole and expanded by loading. The anchor head is provided with connecting thread M6 or M8, with nail head, a coupling nut or with a loop, respectively.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic values	See Annex C 1

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	See Annex C 2

#### 3.3 Hygiene, health and the environment (BWR 3)

Not applicable.

#### 3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

#### 3.5 Protection against noise (BWR 5)

Not applicable.

#### 3.6 Energy economy and heat retention (BWR 6)

Not applicable.

#### 3.7 Sustainable use of natural resources (BWR 7)

The sustainable use of natural resources was not investigated.

### 3.8 General aspects

The verification of durability is part of testing the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.

## 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision of the Commission of 17 February 1997 (97/161/EC) (OJ L 062 of 04.03.97 p. 41-42), the system of assessment and verification of constancy of performance (see Annex V and Article 65 Paragraph 2 to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use	Level or class	System
Metal anchors for use in concrete (light-duty type)	For use in redundant systems for fixing and/or supporting to concrete elements such as lightweight suspended ceilings, as well as installations	—	2+

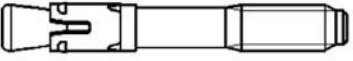
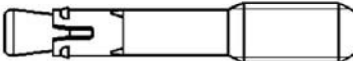




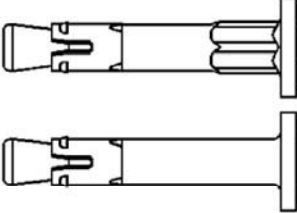


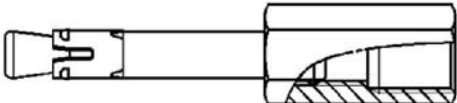


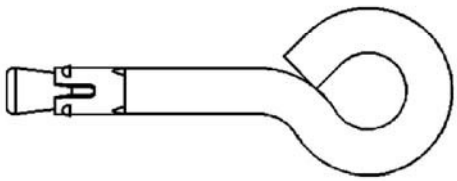

## 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 7 May 2015 by Deutsches Institut für Bautechnik

Andreas Kummerow  
p.p. Head of Department

*beglaubigt:*  
Baderschneider

Anchor versions:	Marking (examples)	Explanation
<b>N 6</b> Thread M6  <b>N 8</b> Thread M8 	 <b>N6 5/10</b>  <b>N6 5 A4</b>   <b>N8 5/10</b>  <b>N8 5 A4</b>	<p>Manufacturer identification</p> <p>Anchor identity</p> <p>N</p> <p>6 Thread size M6</p> <p>8 Thread size M8</p> <p>5 Max. thickness of fixture for <math>h_{ef} = 30</math> mm</p> <p>10 Max. thickness of fixture for <math>h_{ef} = 25</math> mm (internal use only)</p>
<b>N-K</b> Nail head 	 	<p>A4 Additional marking of stainless steel A4</p> <p>HCR Additional marking of high corrosion resistant steel HCR</p>
<b>N-M</b> Coupling Nut M8/M10, M8/M12 	 <b>N8 5/10</b>  <b>N8 5 A4</b>	<p>A4 Additional marking of stainless steel A4</p> <p>HCR Additional marking of high corrosion resistant steel HCR</p>
<b>N-O</b> Loop 	 <b>N O</b>	<p>O Anchor version: Loop</p>

Anchor identifier	Marking		Thickness of fixture at $h_{ef} =$	
	Steel zinc plated, A4, HCR	Steel zinc plated only	30 mm	25 mm <sup>1)</sup>
A	0	5	0	5
B	5	10	5	10
C	10	15	10	15
D	15	20	15	20
E	20	25	20	25
F	25	30	25	30
G	30	35	30	35
H	35	40	35	40
I	40	45	40	45
J	45	50	45	50
K	50	55	50	55
L	55	60	55	60
M	60	65	60	65

<sup>1)</sup> for internal use only

Anchor identifier	Marking		Thickness of fixture at $h_{ef} =$	
	Steel zinc plated, A4, HCR	Steel zinc plated only	30 mm	25 mm <sup>1)</sup>
N	65	70	65	70
O	70	75	70	75
P	75	80	75	80
Q	80	85	80	85
R	85	90	85	90
S	90	95	90	95
T	95	100	95	100
U	100	105	100	105
V	105	110	105	110
W	110	115	110	115
X	115	120	115	120
Y	120	125	120	125
Z	125	130	125	130

## Nail Anchor N

**Product description**  
Anchor types and marking

**Annex A1**

## Specifications of intended use

### Anchorage subject to:

- static and quasi-static loads

### Base materials:

- reinforced or unreinforced normal weight concrete according to EN 206-1:2000
- strength classes C12/15 to C50/60 according to EN 206-1:2000
- cracked and non-cracked concrete

Use conditions (environmental conditions):	Effective anchorage depth
<ul style="list-style-type: none"> <li>Structures subject to dry internal conditions; (zinc plated steel, stainless steel or high corrosion resistant steel).</li> </ul>	$h_{ef} \geq 30\text{mm}$ and $h_{ef,red} \geq 25\text{mm}$
<ul style="list-style-type: none"> <li>Structures subject to permanently damp internal conditions, if no particular aggressive conditions exist; (stainless steel or high corrosion resistant steel).</li> </ul>	$h_{ef} \geq 30\text{mm}$ and $h_{ef,red} \geq 25\text{mm}$
<ul style="list-style-type: none"> <li>Structures subject to external atmospheric exposure including industrial and marine environment, if no particular aggressive conditions exist; (stainless steel or high corrosion resistant steel).</li> </ul>	$h_{ef} \geq 30\text{mm}$
<ul style="list-style-type: none"> <li>Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions; (high corrosion resistant steel).</li> </ul>	$h_{ef} \geq 30\text{mm}$

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

### Design:

- Anchorage are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- The design of the fixture is such that in case of excessive slip or failure of one anchor the load can be transmitted to neighbouring anchors.
- Anchorage under static or quasi-static actions for multiple use in non-structural applications are designed in accordance with:
  - ETAG 001, Annex C, Edition August 2010, design method C or
  - CEN/TS 1992-4: 2009, design method C
- Fasteners are only to be used for multiple use for non-structural application, according to ETAG 001 Part 6, Edition August 2010.
- Anchorage under fire exposure are designed in accordance with:
  - EOTA Technical Report TR 020, Edition May 2004 or
  - CEN/TS 1992-4: 2009, Annex D
  - It must be ensured that local spalling of the concrete cover does not occur.

### Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site,
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools,
- Hammer drilling only,
- Anchor installation such that the effective setting depth is complied with. This compliance is ensured, if the admissible thickness of fixture is kept or the loop of Nail Anchor N-O rests on the concrete surface.

## Nail Anchor N

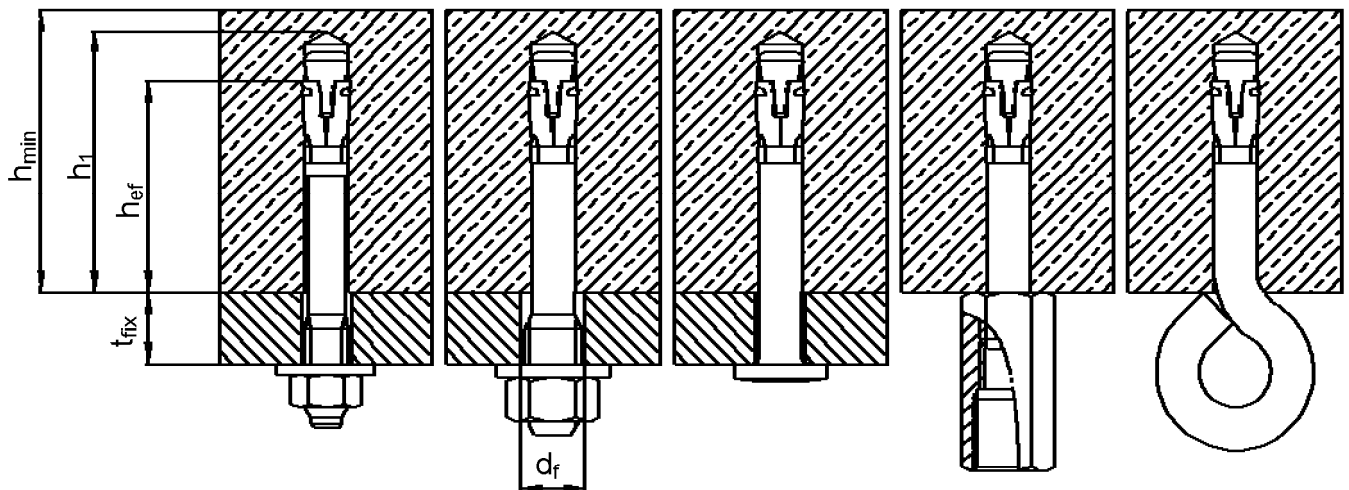
Intended use  
Specifications

Annex B1

**Table B1: Installation parameters**

Anchor type			N 6 N-K N-O	N 8 N-M	N 6 N-K N-O	N 8 N-M
Effective anchorage depth	$h_{ef} \geq$	[mm]	25 <sup>1)</sup>		30	
Nominal drill hole diameter	$d_0$	[mm]	6	6	6	6
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,40	6,40	6,40	6,40
Depth of drill hole	$h_1 \geq$	[mm]	35	35	40	40
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	9	7	9
Maximum tightening torque (N 6 and N 8 only)	$T_{inst} \leq$	[Nm]	4	4	4	4
Minimum member thickness	$h_{min}$	[mm]	80	80	80	80

<sup>1)</sup> Internal use only



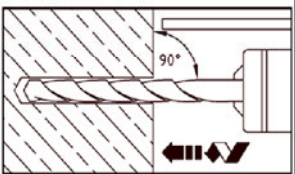
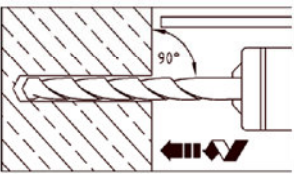
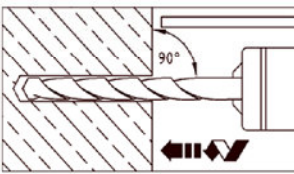
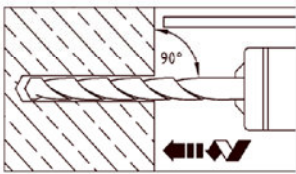
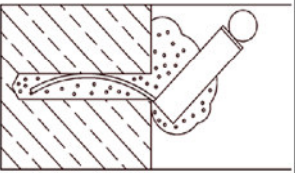
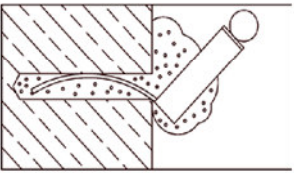
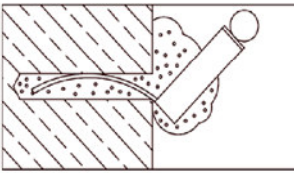
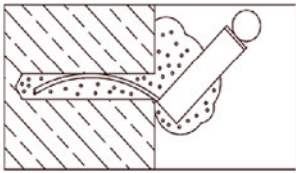
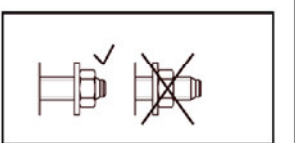
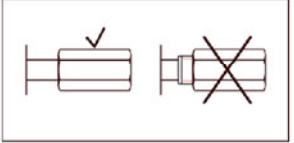
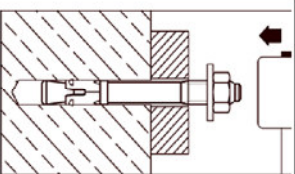
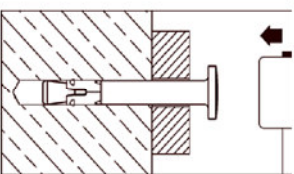
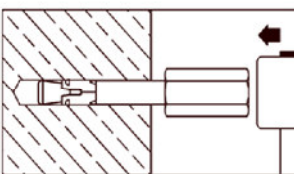
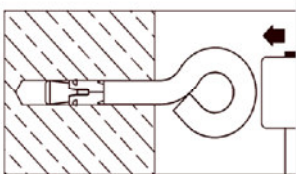
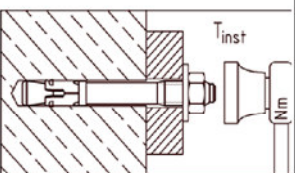
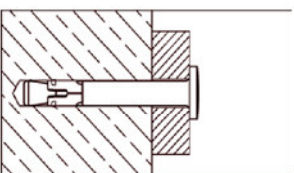
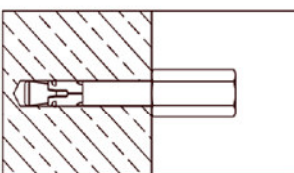
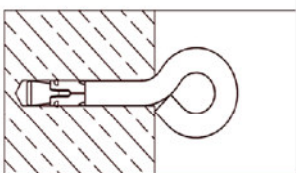
**Nail Anchor N**

**Intended use**  
Installation parameters

**Annex B2**



## Installation instructions

	N 6 / N 8	N-K	N-M	N-O
1				
	Drill hole perpendicular to concrete surface.			
2				
	Blow out dust.			
3		—		—
	Check position of nut.		Check position of coupling nut.	
4				
	Drive in anchor.			
5				
	Max. tightening torque $T_{inst} \leq 4 \text{ Nm}$ may be applied by using torque wrench.		—	

## Nail Anchor N

Intended use  
Installation instructions

Annex B3

**Table C1:** Characteristic and design resistance for a fixing point <sup>1)</sup>, design method C

Anchor types			N 6	N 8 N-K N-M	N-O	N 6	N 8 N-K N-M	N-O
Effective anchorage depth		$h_{ef} \geq$	[mm]	25			30	
Partial safety factor for any direction		$\gamma_M$	-	1,5				
Optimized for maximum load								
Characteristic resistance C12/15	$F_{Rk}$	[kN]	3,0	3,0 <sup>4)</sup>	1,5	4,0	4,0 <sup>4)</sup>	1,5
Characteristic resistance C20/25 to C50/60			4,5	4,5 <sup>4)</sup>		5,9	5,9 <sup>4)</sup>	
Design resistance C12/15	$F_{Rd}$	[kN]	2,0	2,0 <sup>4)</sup>	1,0	2,7	2,7 <sup>4)</sup>	1,0
Design resistance C20/25 to C50/60			3,0	3,0 <sup>4)</sup>		3,9	3,9 <sup>4)</sup>	
Respective spacing between fixing points <sup>1) 2)</sup>		$\frac{s_{cr}}{\text{for } c_{cr} \geq}$	[mm]	100				
				200				
Respective edge distance <sup>2)</sup>		$\frac{c_{cr}}{\text{for } s_{cr} \geq}$	[mm]	100				
				200				
Optimized for minimum edge distance								
Characteristic resistance C12/15	$F_{Rk}$	[kN]	1,5	1,5 <sup>4)</sup>	1,5	2,0	2,0 <sup>4)</sup>	1,5
Characteristic resistance C20/25 to C50/60			2,0	2,0 <sup>4)</sup>		2,5	2,5 <sup>4)</sup>	
Design resistance C12/15	$F_{Rd}$	[kN]	1,0	1,0 <sup>4)</sup>	1,0	1,3	1,3 <sup>4)</sup>	1,0
Design resistance C20/25 to C50/60			1,3	1,3 <sup>4)</sup>		1,7	1,7 <sup>4)</sup>	
Respective spacing between fixing points <sup>1)</sup>		$\frac{c_{cr}}{\text{for } s_{cr} \geq}$	[mm]	50				
				100				
Shear load with lever arm								
Characteristic resistance, <b>steel zinc plated</b>	$M^0_{Rk,s}$	[Nm]	9,2	12,7	<sup>3)</sup>	9,2	12,7	<sup>3)</sup>
Characteristic resistance, <b>stainless steel A4/HCR</b>			9,2	13,5	<sup>3)</sup>	9,2	13,5	<sup>3)</sup>
Partial safety factor		$\gamma_{Ms}$	-	1,25				

- <sup>1)</sup> A fixing point is defined as:
- Single anchor,
  - Double anchor group with a minimum spacing  $s$  of  $50 \text{ mm} \leq s < s_{cr}$  or
  - Quadruple anchor group with a minimum spacing  $s$  of  $50 \text{ mm} \leq s < s_{cr}$
- If the spacing in a fixing point is greater than or equal to the respective spacing in this table, the characteristic resistances apply to every single anchor.
- <sup>2)</sup> Intermediate values can be linearly interpolated.
- <sup>3)</sup> Proof against failure due to shear load with lever arm is not required.
- <sup>4)</sup> When applying a shear load to anchor version N-M, shear load with lever arm must be proven.

## Nail Anchor N

**Performance**  
Characteristic and design resistance

**Annex C1**

**Table C2:** Characteristic resistance for a fixing point <sup>1)</sup> under **fire exposure** in concrete C20/25 to C50/60, design method C

Fire resistance class			N 6 N 8	N-K	N-M <sup>3)</sup>	N-O	N 6 N 8	N-K	N-M <sup>3)</sup>	N-O	
Effective anchorage depth		$h_{ef} \geq$	[mm]	25			30				
Load in any direction											
R 30	Characteristic resistance, steel zinc plated	$F_{Rk,fi}$	[kN]	0,6	0,6	0,6	0,2	0,9	0,9	0,8	-
R 60				0,6	0,6	0,6	0,2	0,7	0,8	0,7	-
R 90				0,5	0,6	0,6	0,1	0,5	0,6	0,6	-
R120				0,4	0,5	0,5	0,1	0,4	0,5	0,6	-
R 30	Characteristic resistance, stainless steel A4 / HCR	$F_{Rk,fi}$	[kN]	0,6	0,6	0,6	0,2	0,9	0,9	0,8	0,2
R 60				0,6	0,6	0,6	0,2	0,9	0,9	0,7	0,2
R 90				0,5	0,6	0,6	0,1	0,9	0,9	0,6	0,1
R120				0,4	0,5	0,5	0,1	0,7	0,7	0,6	0,1
R 30 – R 120	Edge distance	$C_{cr,fi}$	[mm]	50							
	Spacing	$S_{cr,fi}$	[mm]	100							
Shear load with lever arm											
R 30	Characteristic resistance, steel zinc plated	$M^0_{Rk,fi}$	[Nm]	0,7	1,0	0,7	2)	0,7	1,0	0,7	-
R 60				0,5	0,8	0,7	2)	0,5	0,8	0,7	-
R 90				0,4	0,5	0,6	2)	0,4	0,5	0,6	-
R120				0,3	0,4	0,5	2)	0,3	0,4	0,5	-
R 30	Characteristic resistance, stainless steel A4 / HCR	$M^0_{Rk,fi}$	[Nm]	1,4	2,1	0,7	2)	1,4	2,1	0,7	2)
R 60				1,1	1,5	0,7	2)	1,1	1,5	0,7	2)
R 90				0,7	1,0	0,6	2)	0,7	1,0	0,6	2)
R120				0,5	0,7	0,5	2)	0,5	0,7	0,5	2)
If the fire attack is from more than one side, the edge distance shall be $\geq 300$ mm.											

<sup>1)</sup> A fixing point is defined as:

- Single anchor,
- Double anchor group with a minimum spacing  $s$  of  $50 \text{ mm} \leq s < s_{cr,fi}$  or
- Quadruple anchor group with a minimum spacing  $s$  of  $50 \text{ mm} \leq s < s_{cr,fi}$

If the spacing in a fixing point is greater than or equal to the respective spacing in this table, the characteristic resistances apply to every single anchor.

<sup>2)</sup> Proof against failure due to shear load with lever arm is not required.

<sup>3)</sup> Only in connection with threaded rods M8, M10 or M12 minimum strength class 5.8. When applying shear load to this anchor version, shear load with lever arm must be proven.

## Nail Anchor N

**Performance**  
Characteristic resistance under fire exposure

**Annex C2**