

European Technical Assessment ETA

valid for

Steel anchor

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-05/0160 of 4 March 2015

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

MÜPRO Steel anchor zinc plated, A4, HCR

Deformation-controlled expansion anchor made of galvanised or stainless steel of sizes M6, M8, M10, M12, M16 and M20 for use in non-cracked concrete

MÜPRO Services GmbH Hessenstraße 11 65719 Hofheim-Wallau DEUTSCHLAND

MÜPRO Werk 1, Deutschland

16 pages including 3 annexes which form an integral part of this assessment

Guideline for European technical approval of "Metal anchors for use in concrete", ETAG 001 Part 4: "Deformation controlled expansion anchors", April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

Deutsches Institut für Bautechnik

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Specific Part

2

1 Technical description of the product

The MÜPRO steel anchor, zinc plated, A4, HCR is an anchor made of galvanised steel, made of stainless steel or high corrosion resistant steel which is placed into a drilled hole and anchored by deformation-controlled expansion.

The product description is given in Annex A.

Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for tension and shear loads as well as bending moments in concrete	See Annex C 1 to C 4
Edge distances and spacing	See Annex C 1 to C 2
Displacements under tension and shear loads	See Annex C 5

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	No performance determined (NPD)

3.3 Hygiene, health and the environment (BWR 3) Not applicable.

3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5) Not applicable.

- 3.6 Energy economy and heat retention (BWR 6) Not applicable.
- 3.7 Sustainable use of natural resources (BWR 7) The sustainable use of natural resources was not investigated.



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3.8 General aspects

The verification of durability is part of testing the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision of the Commission of 24 June 1996 (96/582/EC) (OJ L 254 of 08.10.96 p. 62-65), the system of assessment and verification of constancy of performance (see Annex V and Article 65 Paragraph 2 to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use	Level or class	System
Metal anchors for use in concrete (heavy-duty type)	For fixing and/or supporting concrete structural elements or heavy units such as cladding and suspended ceilings	-	1

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Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 04 March 2015 by Deutsches Institut für Bautechnik

Uwe Bender Head of Department

beglaubigt: Baderschneider

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MÜPRO s Anchor s	steel anchor, zinc plated, ize	A4, HCR			
M6x30		-@-	M6x30 (with plunged boss)		
M8x30		-	M8x30 (with plunged boss)		•
M8x40		•	M8x40 (with plunged boss)		
			M10x30 (with plunged boss) (zinc plated only)		\bigcirc
M10x40		- () -	M10x40 (with plunged boss)		
M12x50			M12x50 (with plunged boss)		
M12x80			M12x80 (with plunged boss)		
M16x65			M16x65 (with plunged boss)		
M16x80			M16x80 (with plunged boss)		
M20x80					
				1	
MÜPRO	steel anchor, zinc plate	ed, A4, HCR			
Product of Anchor size	description ze				Annex A1

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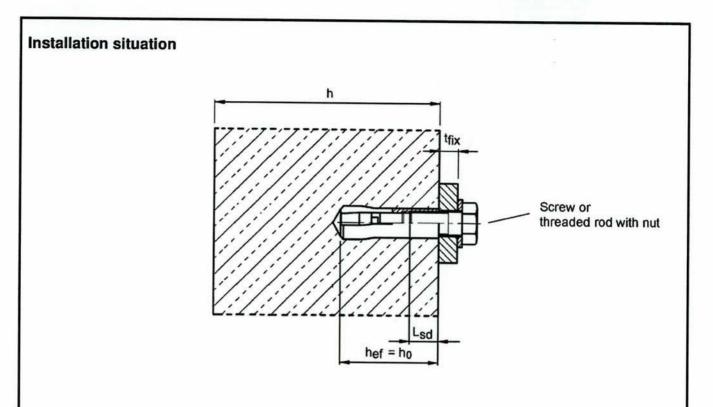


Table A1: Designations of anchor parts and material

Part	Designation	Steel, zinc plated	Stainless steel A4	High corrosion resistant steel HCR
1	Anchor sleeve	Cold formed or machining steel, zinc plated, EN ISO 4042:1999	Stainless steel, 1.4401, 1.4404, 1.4571, 1.4362, EN 10088:2005, Property class 70, acc. to EN ISO 3506:2010	Stainless steel, 1.4529, 1.4565, EN 10088:2005, Property class 70, acc. to EN ISO 3506:2010
2	Cone	Steel for cold forming acc. to EN 10263-2:2001	Stainless steel, 1.4401, 1.4404, 1 10088:2005	.4571, 1.4362, EN

MÜPRO steel anchor, zinc plated, A4, HCR

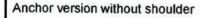
Product description Installation situation and material Annex A2

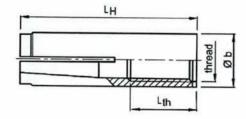
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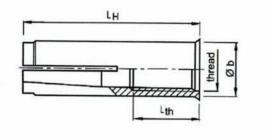


Anchor sleeve

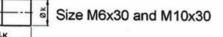




Anchor version with shoulder (with plunged boss)



Cone



Marking: see Table A2

- Identifying mark of manufacturing plant
- E Anchor identity (version without shoulder)
- ES Anchor identity (version with shoulder)
- M8 Size of thread
- 40 Anchorage depth
- A4 additional marking of stainless steel A4
- HCR additional marking of high corrosion resistant steel



Table A2: Dimensions and marking

	Ar	Anchor sleeve Cone Ma						Marking	
Anchor size	thread	Øb	L _H	L _{th}	Øk	Lĸ	version E	version ES (with plunged boss)	altematively
M6x30	M6	8	30	13	5,0	13	◇ E M6x30	ES M6x30	◇ E M6
M8x30	M8	10	30	13	6.5	40		ES M8x30	◇ E M8
M8x40	M8	10	40	20	6,5	12		ES M8x40	
M10x30	M10	12	30	12	8,2	12	-		
M10x40	M10	12	40	15	8,2	16		ES M10x40	◇ E M10
M12x50	M12	15	50	18	10.2				
M12x80	M12	15	80	45	10,3	20		ES M12x80	
M16x65	M16	19,7	65	23	10.0			ES M16x65	◇ E M16
M16x80	M16	19,7	80	38	13,8	29	◇ E M16x80	ES M16x80	
M20x80	M20	24,7	80	34	16,5	30		-	

Dimensions in mm

MÜPRO steel anchor, zinc plated, A4, HCR

Product description Dimensions and marking Annex A3

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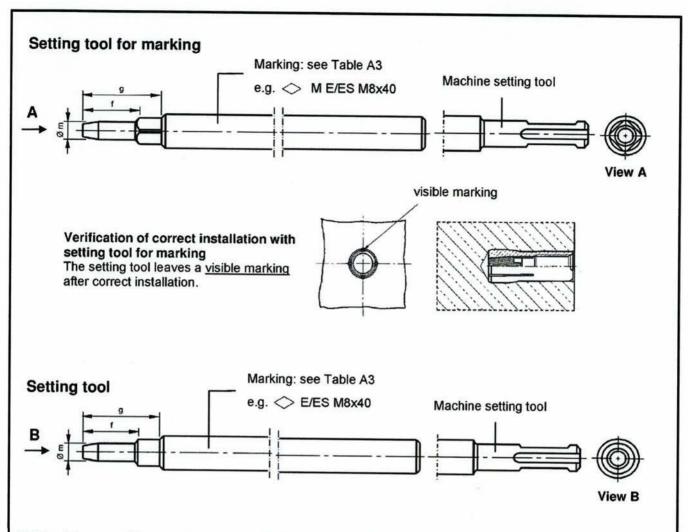


Table A3: Dimensions and marking of setting tools

Anchor	Øm			Setting tool fo	or marking	Setting	tool
size	0	· · ·	g		alternatively		alternatively
M6x30	4,9	17	27		◇ M E M6	E/ES M6x30	
M8x30	6,4	18	28		→ MEM8	E/ES M8x30	
M8x40	6,4	28	38				
M10x30	8,0	18	28				
M10x40	8,0	24	34		◇ M E M10		
M12x50	10,0	30	40		◇ M E M12		
M12x80	10,0	60	70				
M16x65	13,5	36	46		◇ M E M16		
M16x80	13,5	51	61	→ M E/ES M16x80			
M20x80	16,5	50	60				

MÜPRO steel anchor, zinc plated, A4, HCR

Product description

Setting tools, dimensions and marking

Annex A4

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Specifications of intended use

Anchorages subject to:

· Static and quasi-static loads

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000
- Non-cracked concrete
- Strength classes C20/25 to C50/60 according to EN 206-1:2000

Use conditions:

- Structures subject to dry internal conditions (zinc plated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure including industrial and marine environment or exposure to
 permanently damp internal condition, if no particular aggressive conditions exist
 (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions

(high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position
 of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to
 supports, etc.).
- The strength class and the length of the fastening screw or threaded rod shall be defined by the designing engineer
- Anchorages under static or quasi-static actions are designed in accordance with:
 - ETAG 001, Annex C, design method A, Edition August 2010 or
 - CEN/TS 1992-4:2009, Annex C, design method A

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision
 of the person responsible for technical matters of the site,
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools,
- · Drill hole by hammer drilling only,
- · Positioning of the drill holes without damaging the reinforcement.

MÜPRO steel anchor, zinc plated, A4, HCR

Intended use Specifications

Annex B1

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Depth of drill hole	and the second			M8x30	100240	W10X30	M10X40	M12x50	M12x80	M16x65	M16x80	M20x8
	$h_0 =$	[mm]	30	30	40	30	40	50	80	65	80	80
Drill hole diameter	d ₀ =	[mm]	8	10	10	12	12	15	15	20	20	25
Cutting diameter of drill bit	$d_{\text{cut}} \leq$	[mm]	8,45	10,45	10,45	12,5	12,5	15,5	15,5	20,55	20,55	25,5
Max. installation torque 1)	T _{inst} ≤	[Nm]	4	8	8	15	15	35	35	60	60	120
Diameter of clearance nole in the fixture	d₁≤	[mm]	7	9	9	12	12	14	14	18	18	22
Available thread length	L _{th}	[mm]	13	13	20	12	15	18	45	23	38	34
Minimum screw-in depth	L _{sdmin}	[mm]	7	9	9	10	11	13	13	18	18	22
Steel, zinc plated												
Minimum thickness of nember	h _{min}	[mm]	100	100	100	120	120	130	130	160	160	200
Minimum spacing	S _{min}	[mm]	55	60	80	100	100	120	120	150	150	160
Minimum edge distance	Cmin	[mm]	95	95	95	115	135	165	165	200	200	260
Stainless steel A4, HCR											70333	
Minimum thickness of nember	h _{min}	[mm]	100	100	100	-	130	140	140	160	160	250
Ainimum spacing	Smin	[mm]	50	60	80	-	100	120	120	150	150	160
Ainimum edge distance	Cmin	[mm]	80	95	95	-	135	165	165	200	200	260
If the screw or threaded ro				ħ	IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII			_ Screw		(

thread length L_{th} (= maximum screw-in depth) and the minimum screw-in depth L_{sdmin} .

A₅ > 8 % ductility

Steel, zinc plated

Property class 4.6 / 5.6 / 5.8 or 8.8 according to EN ISO 898-1:2013 or EN ISO 898-2:2012

Stainless steel A4

- Material 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088:2005
- Property class 70 or 80 according to EN ISO 3506:2010
- High corrosion resistant steel (HCR)
- Material 1.4529; 1.4565 EN 10088:2005
- Property class 70 or 80 according to EN ISO 3506:2010

MÜPRO steel anchor, zinc plated, A4, HCR

Intended use

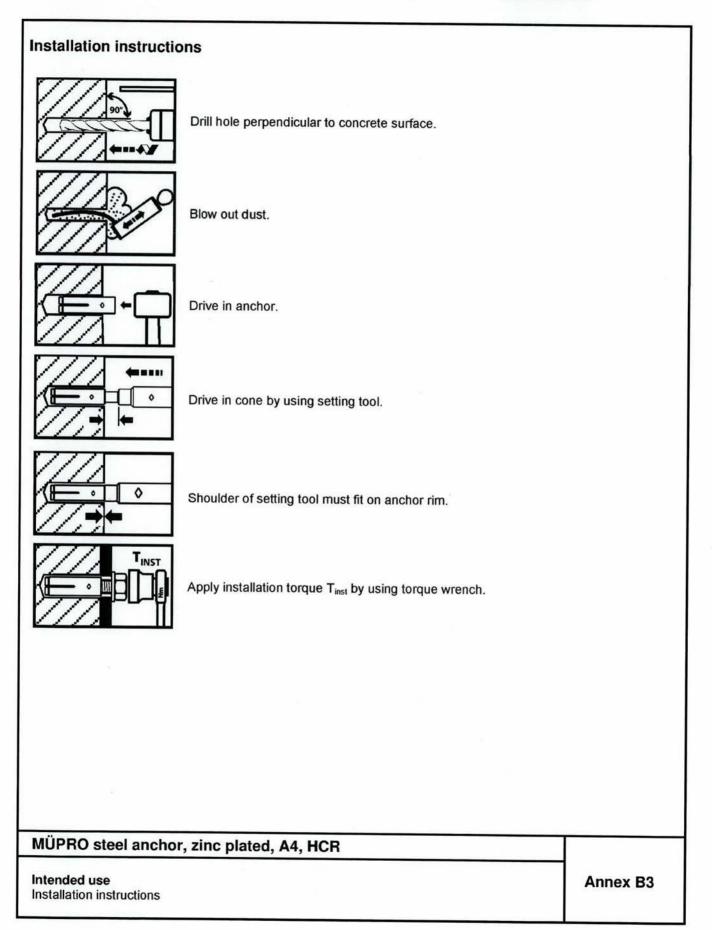
Installation parameters

Annex B2

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Table C1: Characteristic values for tension loads, zinc plated steel (Design method A according to ETAG 001, Annex C or CEN/TS 1992-4)

Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x30 ¹⁾	⁾ M10x40	M12x50 M12x80		
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]				1	,2			
Steel failure										
Characteristic resistance Ste	el 4.6 N _{Rk,s}	[kN]	8,0	14,	,6	23,	,2	33,7	62,8	98,0
Partial safety factor	γ́Ms	[-]				2,	,0			
Characteristic resistance Ste	el 5.6 N _{Rk,s}	[kN]	10,0	18,	,3	18,0	20,2	42,1	78,3	122,4
Partial safety factor	γ́Ms	[-]		2,0		1,	,5		2,0	
Characteristic resistance Ste	el 5.8 N _{Rk,s}	[kN]	10,0	17,6	18,3	18,0	20,2	42,1	67,1	106,4
Partial safety factor	γ́мs	[-]			1	1,5				,6
Characteristic resistance Ste	el 8.8 N _{Rk,s}	[kN]	15,0	17,6	19,9	18,0	20,2	43,0	67,1	106,4
Partial safety factor	γMs	[-]			1	1,5		279.84-		,6
Pull-out failure						25				
Characteristic resistance in concrete C20/25	N _{Rk,p}	[kN]	2)	2)	9	2)	2)	2)	2)	2)
Increasing factor for $N_{Rk,p}$	Ψc	[-]			$\left(\frac{f_{ck,cube}}{25}\right)^{0,3}$					
Concrete cone failure and s	splitting				-					
Effective anchorage depth	h _{ef}	[mm]	30	30	40	30	40	50	65	80
Spacing (edge distance)	$s_{cr,N}$ (= 2 $c_{cr,N}$)	[mm]				3 h _{ef}	22 AN 10			
	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	190	190	190	230	270	330	400	520
Factor according to CEN/TS 1992-4	k ucr	[-]				10,1				

¹⁾ Use restricted to anchoring of structural components statically indeterminate and in dry interior conditions ²⁾ Pull-out is not decisive

MÜPRO steel anchor, zinc plated, A4, HCR

Performance

Characteristic values for tension loads, zinc plated steel (Design method A according to ETAG 001, Annex C or CEN/TS 1992-4)

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Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x40	M12x50 M12x80	M16x65 M16x80	M20x80
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]				1,0			
Steel failure									
Characteristic resistance (property class 70)	N _{Rk,s}	[kN]	14,1	23,	3	29,4	50,2	83,8	133,0
Characteristic resistance (property class 80)	N _{Rk,s}	[kN]	17,5	23,3		29,4	50,2	83,8	133,0
Partial safety factor	γMs	[-]				1,87			
Pull-out failure									
Characteristic resistance in concrete C20/25	N _{Rk,p}	[kN]	2)	2)	9	2)	2)	2)	2)
Increasing factor for $N_{Rk,p}$	Ψс	[-]			$\left(\frac{f_{ck,cube}}{25}\right)^{0.5}$				
Concrete cone failure and s	plitting								
Effective anchorage depth	h _{ef}	[mm]	30 ³⁾	30	40	40	50	65	80
Spacing (edge distance)	$s_{cr,N}$ (= 2 $c_{cr,N}$)	[mm]				3 h _{ef}			
	s _{cr.sp} (= 2 c _{cr.sp})	[mm]	160	190	190	270	330	400	520
Factor according to CEN/TS 1992-4	k _{ucr}	[-]				10,1			0.000

¹⁾ Use restricted to anchoring of structural components statically indeterminate and in dry interior conditions

¹⁷ Use restricted to anchoring of substant completence of 2^{17} Pull-out is not decisive ²⁹ Pull-out is not decisive ³⁰ For proof against concrete cone failure as per ETAG 001, annex C or CEN/TS 1992-4-4, N⁰_{RKc} must be multiplied by the factor (25/f_{ck,cube})^{0.2}.

MÜPRO steel anchor, zinc plated, A4, HCR

Performance

Characteristic values for tension loads, stainless steel A4, HCR (Design method A according to ETAG 001, Annex C or CEN/TS 1992-4)

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Anchor size			M6x30	M8x30	M8x40	M10x30	M10x40		M16x65 M16x80	M20x8
Steel failure without lever arm									a period in the self with	
Characteristic resistance Steel 4.6	V _{Rk,s}	[kN]	4,0	7,	3	11,6	9,6	16,8	31,3	49,0
Partial safety factor	γMs	[-]				1	,67			
Characteristic resistance Steel 5.6	V _{Rk,s}	[kN]	5,0	9,	1	10,1	9,6	21,1	39,2	61,2
Partial safety factor	γ̈́Ms	[-]		1,67		1,25		1,	,67	
Characteristic resistance Steel 5.8	V _{Rk,s}	[kN]	5,0	6,	9	10,1	7,2	21,1	33,5	53,2
Partial safety factor	γMs	[-]			1	,25			1,33	
Characteristic resistance Steel 8.8	V _{Rk,s}	[kN]	5,0	6,	9	10,1	7,2	21,5	33,5	53,2
Partial safety factor	γMs	[-]			1	,25			1,	33
Factor of ductility	k ₂	[-]				1,	0			
Steel failure with lever arm										
Characteristic resistance Steel 4.6	M ⁰ _{Rk,s}	[Nm]	6,1	1	5	30	30	52	133	259
Partial safety factor	γMs	[-]				1,	67			
Characteristic resistance Steel 5.6	M ⁰ _{Rk,s}	[Nm]	7,6	1	9	37	37	65	166	324
Partial safety factor	γMs	[-]				1,	67		-	
Characteristic resistance Steel 5.8	M ⁰ _{Rk,s}	[Nm]	7,6	1	9	37	37	65	166	324
Partial safety factor	γMs	[-]	1,25							
Characteristic resistance Steel 8.8	M ⁰ _{Rk,s}	[Nm]	12	3	0	59	60	105	266	519
Partial safety factor	γMs	[-]				1,	25			
Factor of ductility	k ₂	[-]				1,	0			
Concrete pry-out failure										
Factor k acc. ETAG 001, Annex C or k ₃ acc. CEN/TS 1992-4	k (3)	[-]			1,0			1,5	2,0	D
Concrete edge failure										
Effective length of anchor under shear loading	ŀr	[mm]	30	30	40	30	40	50	65	80
Dutside diameter of anchor	d _{nom}	[mm]	8	10	10	12	12	15	20	25

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Table C4: Characteristic values for shear loads, stainless steel A4, HCR (Design method A according to ETAG 001, Annex C or CEN/TS 1992-4)

Anchor size			M6x30	M8x30	M8x40	M10x40	M12x50 M12x80	M16x65 M16x80	M20x80
Steel failure without lever arm									
Characteristic resistance (property class 70)	/ _{Rk,s}	[kN]	7,0	10	,6	13,4	25,1	41,9	66,5
Characteristic resistance (property class 80)	/ _{Rk,s}	[kN]	8,7	10	,6	13,4	25,1	41,9	66,5
Partial safety factor	γMs	[-]				1,56			
Factor of ductility	k ₂	[-]				1,0			
Steel failure with lever arm									
Characteristic resistance M (property class 70)	0 Rk,s	[Nm]	11	26		52	92	233	454
Partial safety factor	γMs	[-]	1,56						
Characteristic resistance (property class 80)	D Rk,s	[Nm]	12	30		60	105	266	519
Partial safety factor	γMs	[-]				1,33			
Factor of ductility	k ₂	[-]				1,0			
Concrete pry-out failure									
Factor k acc. ETAG 001, Annex C or k ₃ acc. CEN/TS 1992-4	k ₍₃₎	[-]	1,0	1,	7	1,	7	2,	0
Concrete edge failure									
Effective length of anchor under shear loading	lf	[mm]	30	30	40	40	50	65	80
Outside diameter of anchor	Inom	[mm]	8	10	10	12	15	20	25

MÜPRO steel anchor, zinc plated, A4, HCR

Performance

Characteristic values for shear loads, stainless steel A4, HCR (Design method A according to ETAG 001, Annex C or CEN/TS 1992-4)

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Anchor size			M6x30	M8x30	M8x40	M10x30	M10x40		M16x65 M16x80	M20x80
Steel zinc plated										
Tension load in non-cracked concrete	N	[kN]	3	3	3,6	3,3	4,8	6,4	10	14,8
Displacement	δ _{N0}	[mm]	0,24							
	$\delta_{N\infty}$	[mm]	0,36							
Stainless steel A4 / HCR										
Tension load in non-cracked concrete	N	[kN]	4	4	4,3	-	6,1	8,5	12,6	17,2
Displacement	δ _{N0}	[mm]	0,12							
	δ _{N∞}	[mm]	0,24							

Table C6: Displacements under shear loads

Anchor size			M6x30	M8x30	M8x40	M10x30	M10x40		M16x65 M16x80	
Steel zinc plated							<u> </u>			
Shear load in non-cracked concrete	v	[kN]	2	4	4	5,7	4,0	11,3	18,8	32,2
Displacement	δ _{vo}	[mm]	0,9	0,9	1,0	1,5	0,6	1,2	1,2	1,6
	$\delta_{V_{\infty}}$	[mm]	1,3	1,3	1,5	2,3	0,9	1,9	1,9	2,4
Stainless steel A4 / HCR						1	2020400	1955940		
Shear load in non-cracked concrete	v	[kN]	3,5	5,2	5,2	-	6,5	11,5	19,2	30,4
Displacement	δνο	[mm]	1,9	1,1	0,7	-	1,0	1,7	2,4	2,6
	$\delta_{V\infty}$	[mm]	2,8	1,6	1,0	2.50	1,5	2,6	3,6	3,8

MÜPRO steel anchor, zinc plated, A4, HCR

Performance Displacements